

## KF Application Note No. K-27

**Summary:** The water content of lime is determined according to Karl Fischer using the oven method (150 °C).

Sample: Lime (CaCO<sub>3</sub>)

Sample

**Preparation:** none

Instruments and

Accessories: 701 KF Titrino, 720 KFS Titrino or 758 KFD Titrino, 703 Titration

Stand, 707 KF Drying Oven, printer

Analysis: Dry the sample boats in an oven at 200 °C and then allow them to

cool in a desiccator.

Heat the 707 KF Drying Oven to 150 °C and set the flow rate of the air stream to 100 mL/min. Weigh exactly ca. 2 g sample into a dry sample boat. Start the determination with the «start» button on the 707. During the purge time put the sample boat into the cold compartment of the oven and close the oven tube. After the purge time the sample boat is automatically transported into the hot oven compartment.

The blank of the sample boats is determined in the same way.

Reagents:

Solvent: 25 mL methanol (dry)

Titrant: Hydranal Composite 5 (Riedel-de Haën)

**Results:** AVG(5) = 2.51 +/- 0.04 % water

Settings: 707 KF Oven 701 KF Titrino

temperature 150 °C >titration parameters unit gas flow: mL/min extr.time

unit gas flow: mL/min extr.time 180 s min.gas flow 70 mL/min stop crit.: drift gas type: air stop drift 20 uL/min

purge time 15 s >preselections

cond.time 0 s req.smpl size: on report: full